

-INSTRUCTIONS-

GC PRECISION DEVELOPMENTS MSP-T3-GEN-1 CHASSIS

Under Barrel Fore-End Fitment

-WARNING-

- **We recommend that this stock is fitted by a GC Precision Developments distributor, GC Precision Developments staff member, or a licenced gunsmith.**
- **Ensure the Tikka T3 fitted to this chassis is unloaded, cleared of the bolt and is in perfect working condition.**
- **Protect exterior surface of barrel with a plastic or paper wrap that can be removed after fitting.**
- **NOT compatible the standard T3 Picatinny Rails.**

Contents	1x Chassis Sub-Assembly	1x Fore-end Assembly
	1x M8 High Tensile Bolt	1x EGW Picatinny Rail
	1x M6 High Tensile Bolt (long)	1x M6 High tensile Bolt (short)
	1x 13mm OD x 6mm ID Ti Washer	1x 10mm x 6mm ID Ti Washer
	1x Titanium Magazine Catch	1x Magazine Catch Retaining Pin
	1x Magpul Moe Plus Grip	

Tool required - (Metric) 3mm, 4mm, 5mm and 6mm Allen keys

- Torque Driver (5mm Bit)

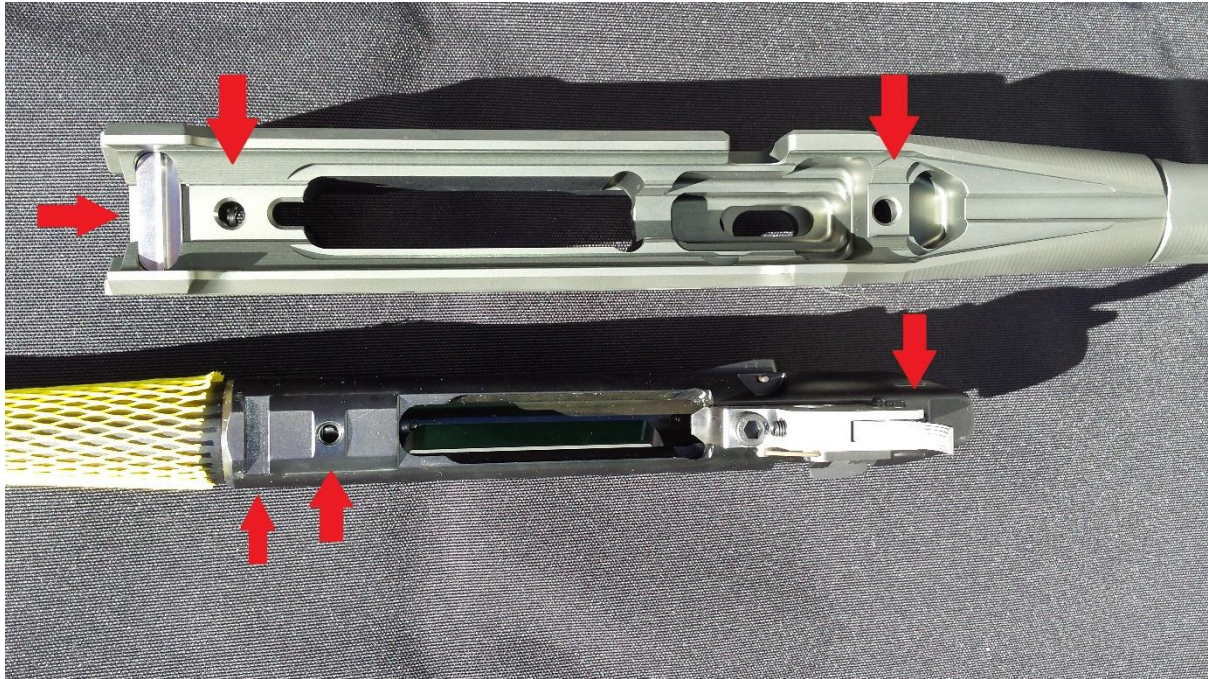
- (Imperial) 3/16" Long Series Allen Key (grip)



Please note – Position of all bolts and fitting in their intended position, you will also see that the barrel is protected during the assembly process.



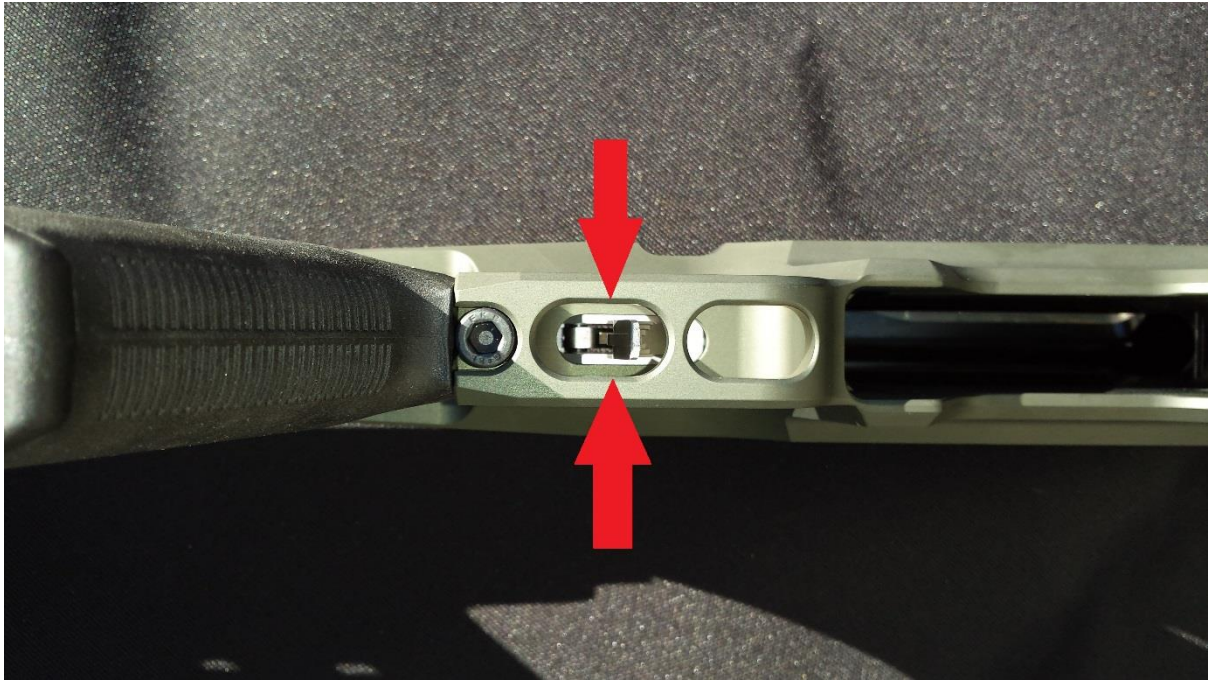
Ensure all components are clean and free of debris, in particular the bedding areas indicated below. A film of oil can be applied for corrosion protection at this stage.



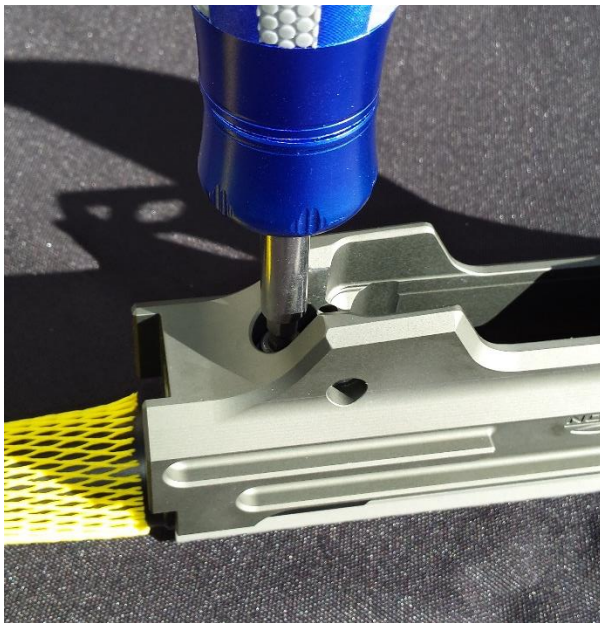
With the barrelled action sitting with the trigger assembly facing upwards, place chassis over the action carefully – Ensure the recoil lug in the stock is keyed into the action slot, the action screws of the action are lined up with corresponding bores in the chassis.

IMPORTANT – ENSURE TRIGGER ASSEMBLY IS LINED UP CENTRAL TO THE OPENING IN THE TRIGGER GUARD AS INDICATED BY ARROWS – MAKE SURE THE BARRELED ACTION AND PUSHED BACK FIRMLY AGAINST THE FRONT FACE OF RECOIL LUG BEFORE TIGHTENING ACTION SCREWS.

Lightly tighten both action screws starting with the front action screw – Ensure both washers that are provided are fitted in this process.



Torque both action screw – Front screw first, followed by the rear screw (55in/lb for both)



Fitting Magazine Catch – With the spring fitted to the bore of the magazine catch, insert the unit from rear engaging it forward to line up with the retaining pin.

IMPORTANT – ENSURE SPRING ENGAGES INTO THE BORE INDICATED BY THE ARROW, IF THIS DOESN'T ENGAGE IT WILL NOT FUNCTION CORRECTLY.

Tighten retaining pin until firm – DO NOT OVER-TIGHTEN!



Fitting Fore-End –



- Remove grip panel fasteners with 3mm Allen Key.

- Remove grip panels from fore-end.



- Remove tread protector cap from M8 bolt.

Check that all mounting faces, tube dowel and corresponding recess if completely clean and free of debris and the outside of barrel protected.



Using the 6mm Allen Key, firmly fasten to fore-end to the action block with the M8 bolt. – Be careful not to damage anodised surfaces in this process.

- Re-install grip panels to fore-end

Check the following after fitment of chassis

- Insert magazine and check for proper engagement of catch
- Fit bolt and with NO AMMUNITION check bolt operation, bolt handle clearance to the chassis.
- Check operation of safety and trigger (NO AMMUNITION)